

Chemical Compatibility Chart

Below is a chart adapted from the CRC Laboratory Handbook, which groups various chemicals in to 23 groups with examples and incompatible chemical groups. This chart is by no means complete but it will aid in making decisions about storage. For more complete information please refer to the MSDS for the specific chemical.

| Group # Name | Example | Incompatible Groups |
|--|---|---|
| 1 Inorganic Acids | Hydrochloric acid Hydrofluoric acid Hydrogen chloride Hydrogen fluoride Nitric acid Sulfuric acid Phosphoric acid | 2,3,4,5,6,7,8,10,13,14,16,17,18,19,21,22,23 |
| 2 Organic acids | Acetic acid Butyric acid Formic acid Propionic acid | 1,3,4,7,14,16,17,18,19,22 |
| 3 Caustics | Sodium hydroxide Ammonium hydroxide solution | 1,2,6,7,8,13,14,15,16,17,18,20,23 |
| 4 Amines and Alkanolamines | Aminoethylethanolamine Aniline Diethanolamine Diethylamine Dimethylamine Ethylenediamine 2-Methyl-5-ethylpyridine Monoethanolamine Pyridine Triethanolamine Triethylamine Triethylenetetramine | 1,2,5,7,8,13,14,15,16,17,18,23 |
| 5 Halogenated Compounds | Allyl chloride Carbon tetrachloride Chlorobenzene Chloroform Methylene chloride Monochlorodifluoromethane 1,2,4-Trichlorobenzene 1,1,1-Trichloroethane Trichloroethylene Trichlorofluoromethane | 1,3,4,11,14,17 |
| 6 Alcohols Glycols Glycol Ether | 1,4-Butanediol Butanol (iso, n, sec, tert) Diethylene glycol Ethyl alcohol Ethyl butanol Ethylene glycol Furfuryl alcohol Isoamyl alcohol Methyl alcohol Propylene glycol | 1,7,14,16,20,23 |

| Group # Name | Example | Incompatible Groups |
|--|--|-------------------------------|
| 7 Aldehydes Acetaldehyde | Acrolein Butyraldehyde Crotonaldehyde Formaldehyde Furfural Paraformaldehyde Propionaldehyde | 1,2,3,4,6,8,15,16,17,19,20,23 |
| 8 Ketones | Acetone Acetophenone Diisobutyl ketone Methyl ethyl ketone | 1,3,4,7,19,20 |
| 9 Saturated Hydrocarbons | Butane Cyclohexane Ethane Heptane Paraffins Paraffin wax Pentane Petroleum ether | 20 |
| 10 Aromatic Hydrocarbons | Benzene Cumene Ethyl benzene Naphtha Naphthalene Toluene Xylene | 1,20 |
| 11 Olefins | Butylene 1-Decene 1-Dodecene Ethylene Turpentine | 1,5,20 |
| 12 Petroleum Oils | Gasoline Mineral Oil | 20 |
| 13 Esters | Amyl acetate Butyl acetates Castor oil Dimethyl sulfate Ethyl acetate | 1,3,4,19,20 |
| 14 Monomers Polymerizable Esters | Acrylic acid Acrylonitrile Butadiene Acrylates | 1,2,3,4,5,6,15,16,19,20,21,23 |
| 15 Phenols | Carbolic acid Cresote Cresols Phenol | 3,4,7,14,16,19,20 |
| 16 Alkylene Oxides | Ethylene oxide Propylene oxide | 1,2,3,4,6,7,14,15,17,18,19,23 |
| 17 Cyanohydrins | Acetone cyanohydrin Ethylene cyanohydrin | 1,2,3,4,5,7,16,19,23 |

| Group # Name | Example | Incompatible Groups |
|-------------------------|---|--------------------------------------|
| 18 Nitriles | Acetonitrile Adiponitrile | 1,2,3,4,16,23 |
| 19 Ammonia | Ammonium Hydroxide Ammonium Gas | 1,2,7,8,13,14,15,16,17,20,23 |
| 20 Halogens | Chlorine Fluorine | 3,6,7,8,9,10,11,12,13,14,15,19,21,22 |
| 21 Ethers | Diethyl Ether THF | 1,14,20 |
| 22 Phosphorus | Phosphorus, Elemental | 1,2,3,20 |
| 23 Acid Anhydrides | Acetic anhydride Propionic anhydride | 1,3,4,6,7,14,16,17,18,19 |

Incompatible Groups:

Acidic and Alkaline

Spontaneously Combustible and Acidic

Acidic and Flammable

Acidic and Cyanide

Acidic and Reactive Sulfides

Oxidizers and Organics

Nitrates and Acids

Ammoniated Compounds and Hypochlorites and Bleach

Organic Nitrates/Perchlorates and other Oxidizers or Metals

Azides and Metals, Metal Salts, Acids, Strong Oxidizers, Halogens

Perchloric Acid and Metals, Metal Salts, Charcoal, Ethers, Organics, Combustibles, Acids